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D3566-5

Job Sheet 202272



Part No: D3566-5

Part Name: Gasket Center Aft

Job Qty: 6 pcs

14 DAS
21
9-58



Part Weight: 0 lbs

Job Created: 10/23/19

Due Date: 10/25/19

Type: SOLD

FRIDAY

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		10/25/19	0.03	0.33	Waterjet - Flow		02/19/10/24
110	QC 2	6 pcs		10/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/10/24
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

120 QC 8

6 pcs

10/25/19

0.00 0.00

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

QC 8 - 76

QC 8 - 61

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

DA

41

OCT 24 2019 9-8g

130 Packaging 3-1 - Stock - B4B 6 pcs

10/25/19

0.00 0.00

14 Pcs

Oscar 6102 17 130

OCT 24 2019

ST 185

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 185
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
				Broussard	OCT 24 2019
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MNE060S.063	Neoprene Sheet 0.063	6.3600 sf (1.06 ea)	100-Waterjet - Flow - 1	S1165308	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MNE060S.063	6	265	0	
Part Specifications					
Specifications could not be found.					

Plex 10/23/19 12:40 PM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 702212
Description: Gasket		Part Number: D3566-5
Inspection Dwg: D3566	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	1		V: 0.002	
43.50	+/-0.030	43.50	1		Tap	
5.50 Pitch	+/-0.030	5.50	1			
2.50	+/-0.030	2.50	1			
2.43	+/-0.030	2.43	1			
3.10	+/-0.030	3.10	1			
2.50	+/-0.030	2.50	1			
0.30	+/-0.030	.30	1			
0.30	+/-0.030	.30	1			
0.063	+/-0.010	.062	1			
6.75	+/-0.030	6.75	1			
10.00	+/-0.030	10.00	1			
20.00	+/-0.030	20.00	1			
30.00	+/-0.030	30.00	1			
Ø0.19	+/-0.030	Ø.19	1			

Measured by: [Signature]	Audited by: [Signature]	Prototype Approval:	N/A
Date: 19/10/24	Date: OCT 24 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM	
D	08.01.16	Dwg Rev updated	KJ/EC/DD [Signature]	[Signature]